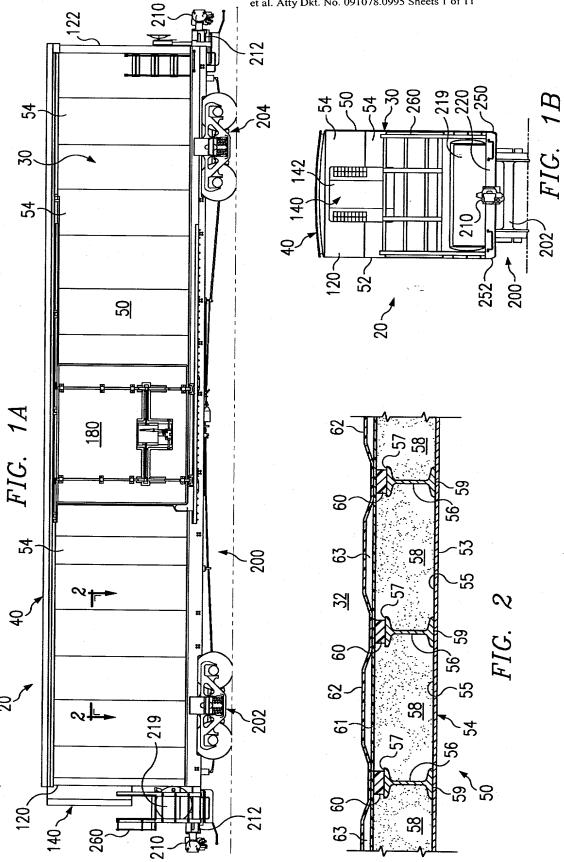
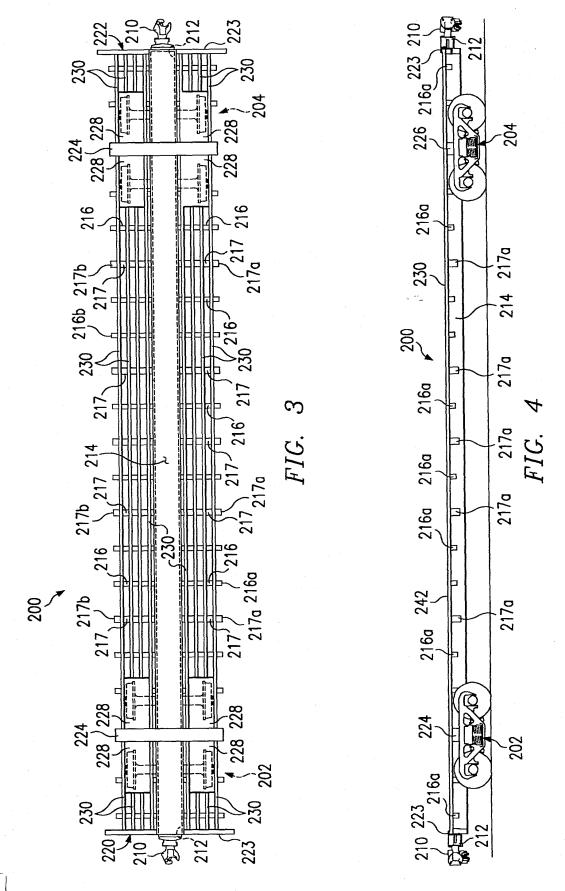
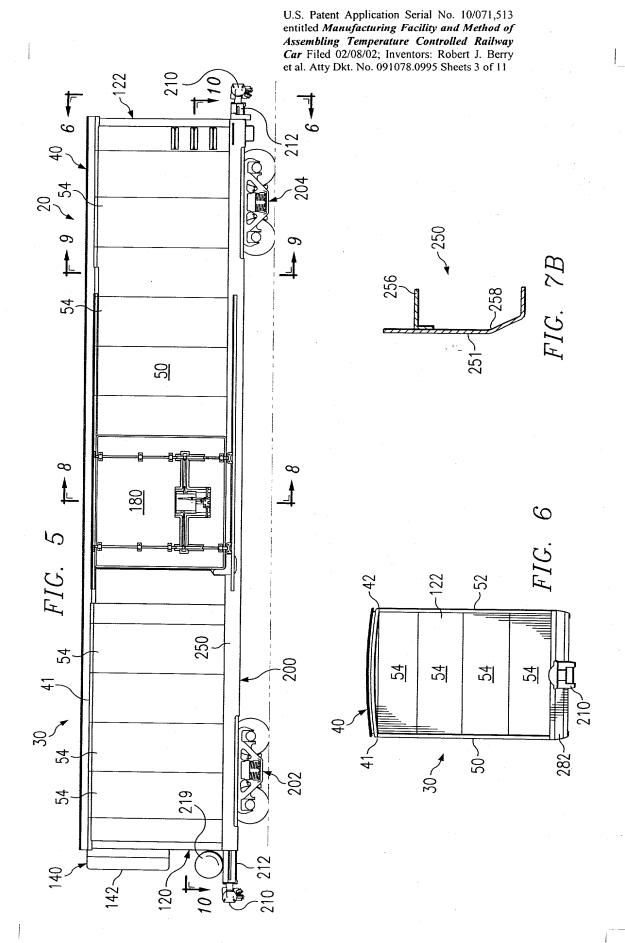
U.S. Patent Application Serial No. 10/071,513 entitled *Manufacturing Facility and Method of Assembling Temperature Controlled Railway Car* Filed 02/08/02; Inventors: Robert J. Berry et al. Atty Dkt. No. 091078.0995 Sheets 1 of 11

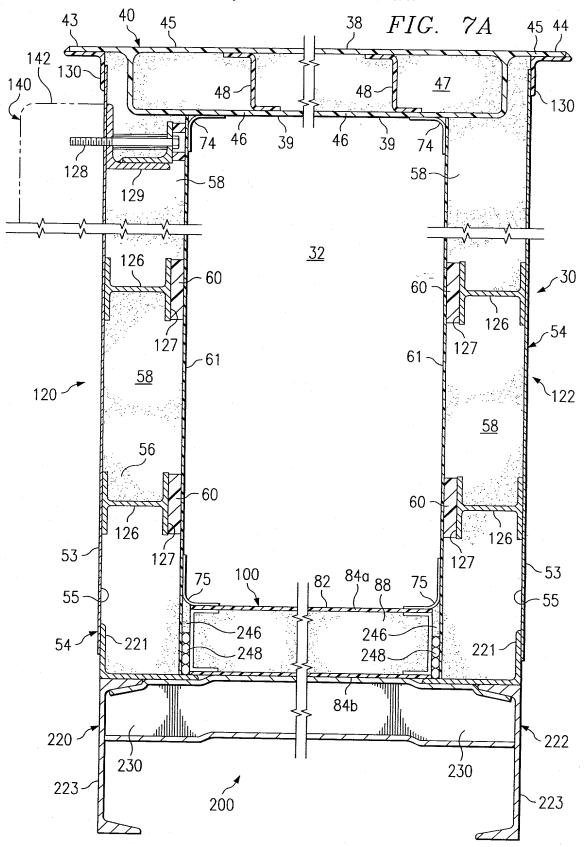


U.S. Patent Application Serial No. 10/071,513 entitled *Manufacturing Facility and Method of Assembling Temperature Controlled Railway Car* Filed 02/08/02; Inventors: Robert J. Berry et al. Atty Dkt. No. 091078.0995 Sheets 2 of 11

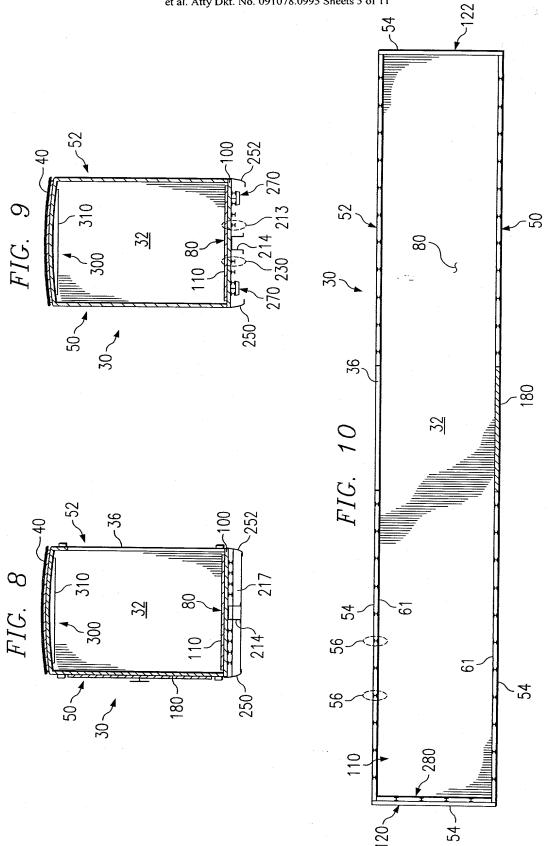




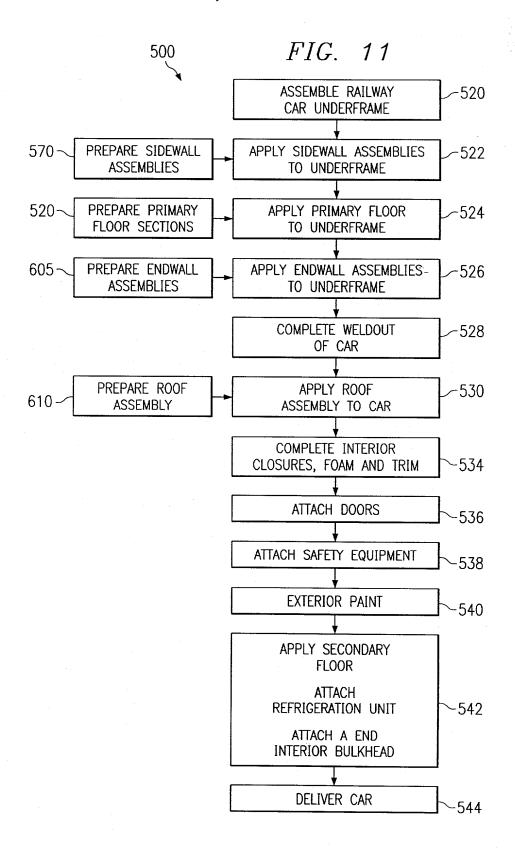
U.S. Patent Application Serial No. 10/071,513 entitled *Manufacturing Facility and Method of Assembling Temperature Controlled Railway Car* Filed 02/08/02; Inventors: Robert J. Berry et al. Atty Dkt. No. 091078.0995 Sheets 4 of 11



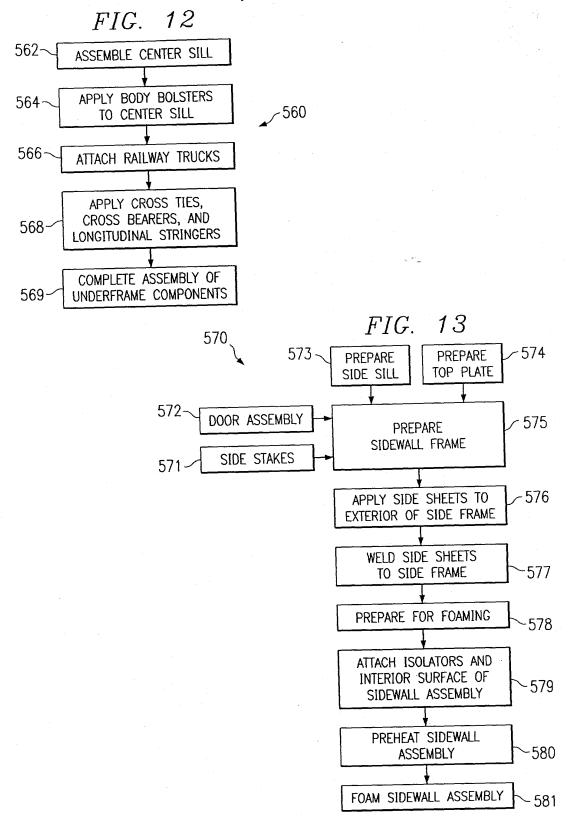
U.S. Patent Application Serial No. 10/071,513 entitled Manufacturing Facility and Method of Assembling Temperature Controlled Railway Car Filed 02/08/02; Inventors: Robert J. Berry et al. Atty Dkt. No. 091078.0995 Sheets 5 of 11



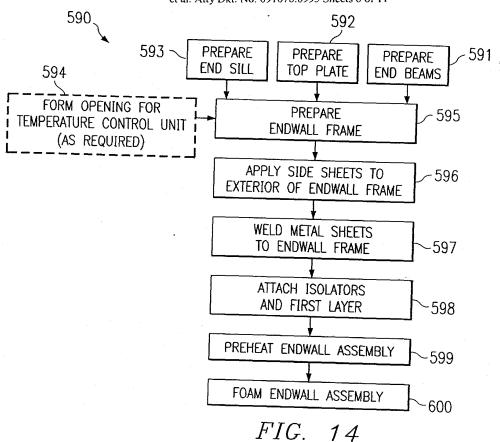
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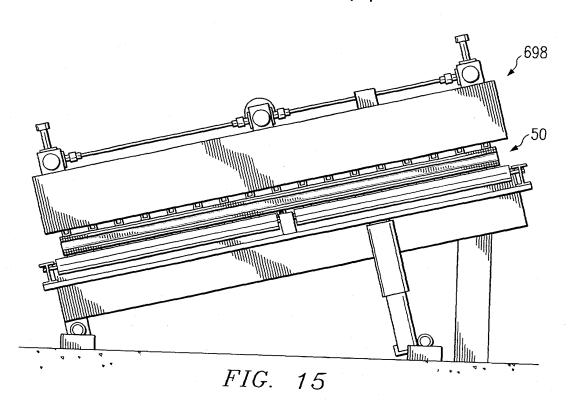


U.S. Patent Application Serial No. 10/071,513 entitled *Manufacturing Facility and Method of Assembling Temperature Controlled Railway Car* Filed 02/08/02; Inventors: Robert J. Berry et al. Atty Dkt. No. 091078.0995 Sheets 7 of 11

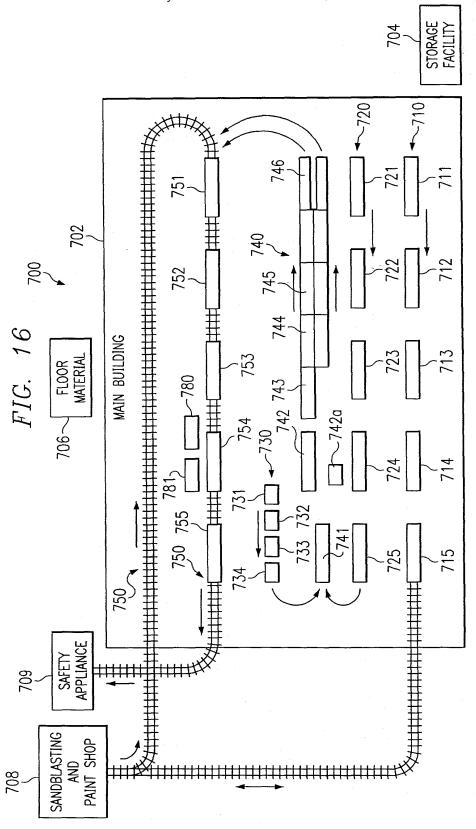


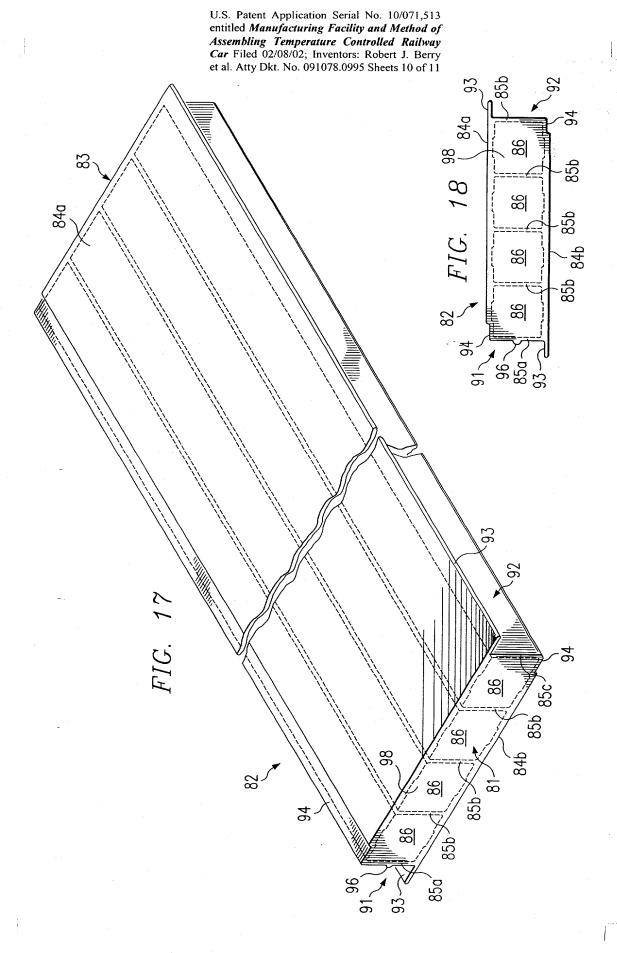
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U.S. Patent Application Serial No. 10/071,513 entitled *Manufacturing Facility and Method of Assembling Temperature Controlled Railway Car* Filed 02/08/02; Inventors: Robert J. Berry et al. Atty Dkt. No. 091078.0995 Sheets 9 of 11





U.S. Patent Application Serial No. 10/071,513 entitled *Manufacturing Facility and Method of Assembling Temperature Controlled Railway Car* Filed 02/08/02; Inventors: Robert J. Berry et al. Atty Dkt. No. 091078.0995 Sheets 11 of 11

